IMPORTANT SAFEGUARDS

Save these instructions
Your safety is important to us.
To reduce the risk of fire, electrical shock, or injury when using your washer adhere to the following basic precautions.

Read all instructions before using your washer.

- Flammable liquids such as dry cleaning solvents, kerosene, petrol, etc., should not be used or stored in or near the washer.
- Do not add flammable liquids to your wash water. These substances give off vapours that can create a fire hazard or explosion.
- After a cycle has commenced, do not reach into the washer until all motion stops.
- Do not tamper with the controls.
- If the supply cord is damaged, it must be replaced by the manufacturer, or its service agent or a similarly qualified person in order to avoid a hazard.
- Do not use chlorine bleach and ammonia or acid (such as vinegar or rust remover) in the same wash. Hazardous fumes can result.
- Unplug power supply cord before attempting to service your washer.
- Do not wash fibreglass material. Small particles can stick to fabrics washed in following loads and cause skin irritation.
- Do not spray water on the control panel of the washer.
- This appliance is not intended for use by young children or infirm persons unless they have been adequately supervised by a responsible person to ensure that they can use the appliance safely. Young children should be supervised to ensure that they do not play with the appliance.
- The cabinet and top of the washer can become hot when operating a high temperature wash.
- CAUTION: If this appliance is supplied from a cord extension set or electrical portable outlet device, the cord extension set or electrical portable outlet device must be positioned so that it is not subject to splashing or ingress of moisture.
- The ventilation openings in the base of the washing machine must not be obstructed by carpet or loose floor coverings.

Please...
- Have only qualified persons install, repair or replace parts of the washer.
- Properly maintain the washer.
- Protect the washer from weather and keep it where the temperature will not fall below freezing.
- Do not install the washer at a place of high humidity.
- Connect the washer to the correct power outlet, water supply and drainage source as detailed in this booklet.
- Ensure water will be able to drain away if the washer hoses should puncture, or the washer malfunctions. Recommend area washer is located has a drain in floor.
PARTS AND FEATURES

The parts and features of your washer are illustrated on this page. Become familiar with all parts and features before using your washer.

NOTE:
The illustrations in this book may vary from your washer model. Model: AWM600 shown. Your model may not include all features.

1. Top Lid
2. Inner Tub
3. Top Frame
4. Bleach Dispenser
5. Lint Filter
6. Base Cover
7. Adjustable leg
8. Control Panel
9. Drain Hose
10. Impeller /pulsator
11. Handle
12. Washing Powder Draw
13. Fabric Softener Dispenser

Features
- Digital display, with program indication.
- Quiet operation, stable balance system.
- Variable water level selection.
- Heavy wash program.
- Auto program senses wash load and programs wash parameters.
- 6 kg dry weight wash capacity (5 kg dry weight Model: AWM500)

Accessories
- Water inlet hose assembly(2)
- Base cover (1)
- Self-tapping screw (1)
INSTALLATION

Location of washer

- The washer must be placed in a well ventilated area with the back of the washer not less than 10cm (4 inches) from the wall, 4.5cm (1¾ inches) from the left and 2cm (¾ inch) clear from the right side.
- Check location where the washer is intended to be installed. Make sure you have everything necessary for correct installation.
- All foam packing including the fixing frame on the base should be removed, otherwise the washing machine will not work.
- Do not place or store washer below 0°C (32 F) to avoid any damage from freezing.
- Install washer on an even, horizontal and firm floor. If the washer is installed on an unsuitable floor, it could make considerable noise, vibrate severely and cause a malfunction. If the washer is not level, the adjustable foot can be rotated up or down to obtain level installation. (The adjustable fool is on the left front of the cabinet).
- To make sure the washer is level (refer illustration below), use a thread tied with a bulky object and hang to the side face of the machine. Rotate the adjustable foot until A=A’, B=B’ (as the illustration).
- After the adjustment the fixing pole should be tightened.

Note:
There should be no swaying of washer and all the legs should stick to the floor closely.

- Ventilation openings must not be obstructed by carpeting when the washer is installed on a carpeted floor.

Installation of water inlet hoses

Important: For satisfactory operation, water supply pressure must be between 0.1 MPa and 0.6 Mpa.

WARNING: The washing machine is to be connected to the water supply using new hose-sets and that old hose-sets should not be reused.

1. Attach the straight end of the water inlet hose to the thread of the Cold water tap. The Skirtlike nut should be hand tightened plus one half turn with pliers.
2. Attach the other end of the hose to the corresponding inlet thread of the washing machine and tighten (as 1 above).
3. Attach the other hose to the Hot water tap and the corresponding inlet thread of the washing machine and tighten (as 1 above).
Important:
- After installing the inlet hoses, do not immediately switch on the power. Open the tap, check both ends of the hose for water leakage.
- If the inlet hose is difficult to install or screw to the tap etc., we recommend you can call experienced person to help.
- Both hoses must be connected, otherwise water may discharge from the unconnected inlet.

WARNING:
PLEASE ENSURE THAT THE HOT WATER TAP IS CONNECTED TO THE HOT WATER INLET AND THE COLD WATER TAP IS CONNECTED TO THE COLD WATER INLET OF THE WASHING MACHINE.

Installation of drain hose
Squeeze the fixing ring with your fingers (or pliers) to open over the flexible drain hose, place the flexible drain hose over the inner hose located in the bottom left side of the washing machine.
Note: If the flexible drain hose is tight and difficult to fit to the inner hose, soak the head of the drain hose in warm water prior to fitting to the inner hose.
Pass the fitting ring over the hose and fasten over the connection by squeezing the ring with your fingers or pliers.

Recommend the outlet of the drain hose be permanently connected to a drainage connection or securely fitted to a suitable sink or trough with overflow outlet.

CAUTION: Do not place the washer outside, or in an open to the moisture area (rain, hosing, pool, etc.), close to curtains, blinds, etc., or near gas supply or appliances, or in a flammable area.

Important: Always operate the washer from a power source of the same Voltage, Frequency and Rating, as indicated on the washing machine identification plate. Operate the Washing Machine from an Earthed (Grounded) 3 pin power outlet fully accessible when the washing machine is in its normal operating position.

WARNING: Avoid the use of extension cords and portable outlet devices. If it is necessary to use an extension cord, or portable outlet device, prior to its use, make sure the extension cord
or portable outlet device, is safe to use, capable of handling the electrical load of the washing machine (refer to the identification plate) and has been checked and tested by your electrical supplier or qualified technician. Always position the extension cord or portable outlet device so it is not subject to splashing or ingress of moisture. To avoid becoming entangled in the cord, never lay it through or along a walkway or thoroughfare. We recommend, a permanent earthed power outlet be fitted in close vicinity of the washing machine. Electrical installations must only be undertaken by fully qualified and licensed persons.

**Installation of the base cover**
- Tilt the washing machine forward to angle of 45° in the direction of the arrows shown in the illustration and side the base cover (from the back of the machine) under the moulded clips (sides and front) in the base of the machine
- Secure the back face with a self tapping screw.

**USING YOUR WASHER**

**Preparation**
1. Make sure the water inlet hoses are connected to the Hot and Cold taps and the washer.
2. Plug the Power Cord into an Earthed Power Outlet and turn ON. Important: Always operate the Product from a power source of the same Voltage, Frequency and rating as indicated on the product identification plate.
3. Load suitable wash load into machine. To obtain the best washing results, you must load and operate your washer as recommended.
4. Make sure the drain hose is firmly attached to the outlet of the machine and attached to a drainage outlet, or hung over/into a sink, trough etc.
5. Fill detergent draw, fabric softener dispenser and bleach dispenser (as required) with recommended by supplier, correct amount of product.
6. Add amount of detergent according to the wash load volume recommended by the manufacturer on the box of laundry powder detergent. Refer to the following charts as a guide for Model: AWM600.

<table>
<thead>
<tr>
<th>Preparing clothes for washing</th>
<th>Sorting</th>
</tr>
</thead>
<tbody>
<tr>
<td>• Close zippers, snaps and hooks to avoid snagging other items.</td>
<td>• Separate heavily soiled items from lightly soiled ones, even if they</td>
</tr>
<tr>
<td>Remove pins, buckles and other hard objects to avoid getting</td>
<td>would normally be washed together.</td>
</tr>
<tr>
<td>them caught inside the washer or scratching the washer interior.</td>
<td>• Separate dark colors from light colors, colorfast items from non-</td>
</tr>
<tr>
<td>• Empty pockets and pull them inside out.</td>
<td>colorfast item.</td>
</tr>
<tr>
<td>• Turn down cuffs and turn synthetic knits inside out to avoid</td>
<td>• Separate clothes according to amount of soil.</td>
</tr>
<tr>
<td>pilling.</td>
<td>• Separate white clothes from colored clothes.</td>
</tr>
<tr>
<td>• Tie strings and sashes to avoid tangling.</td>
<td>• Wash lint producers and lint collectors separately.</td>
</tr>
<tr>
<td>• Treat spots and stains.</td>
<td></td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Soil (Heavy, Normal, Light)</th>
<th>Separate clothes according to amount of soil.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Color (White, Lights, Darks)</td>
<td>Separate white clothes from colored clothes.</td>
</tr>
<tr>
<td>Lint (Lint producers, Collectors)</td>
<td>Wash lint producers and lint collectors separately.</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Loading</th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td>• Drop items into washer loosely. Items should</td>
<td>• Mix large and small items in each load. Load evenly to</td>
</tr>
<tr>
<td>move easily through wash water for best cleaning</td>
<td>maintain washer balance. An unbalanced load can make the washer</td>
</tr>
<tr>
<td>and wrinkle-free results.</td>
<td>vibrate during spin.</td>
</tr>
<tr>
<td>• Load washer properly and select correct load</td>
<td>• Reduce wash time when using a small load size setting. Load</td>
</tr>
<tr>
<td>size setting. Overloading and selecting a setting</td>
<td>with only a few small items needs less wash time.</td>
</tr>
<tr>
<td>too small for the wash load can:</td>
<td>• Use a large load size setting to reduce wrinkling with</td>
</tr>
<tr>
<td>- Cause poor cleaning</td>
<td>permanent press clothes and some synthetic knits. These items</td>
</tr>
<tr>
<td>- Increase wrinkling</td>
<td>should have more room to move in the water than heavy items.</td>
</tr>
<tr>
<td>- Create excessive lint</td>
<td>(towels, jeans)</td>
</tr>
<tr>
<td>- Wear out items faster (because of pilling)</td>
<td></td>
</tr>
</tbody>
</table>
Notes:
- For Model: AWM500; suggested use is approximately 10g of powder less at each level.
- We recommend the use of low foam detergent.
- Do not open the detergent draw while the washer is filling.
- Use the guide in this book together with the manufacturers recommended amount of detergent for your wash type and load size.
- Water volume will differ dependant on type of clothes washed.
- The water volume above listed is based on normal clothes volume.
- Only add bleach (if intended to be used) after the machine is washing, otherwise uneven staining of washing may occur.

<table>
<thead>
<tr>
<th>Water level</th>
<th>Water volume</th>
<th>Weight of washing</th>
<th>Washing powder</th>
</tr>
</thead>
<tbody>
<tr>
<td>8</td>
<td>About 53L</td>
<td>5.5～6.0kg</td>
<td>About 87g</td>
</tr>
<tr>
<td>7</td>
<td>About 48L</td>
<td>5.0～5.5kg</td>
<td>About 82g</td>
</tr>
<tr>
<td>6</td>
<td>About 43L</td>
<td>4.5～5.0kg</td>
<td>About 72g</td>
</tr>
<tr>
<td>5</td>
<td>About 38L</td>
<td>3.5～4.5kg</td>
<td>About 67g</td>
</tr>
<tr>
<td>4</td>
<td>About 34L</td>
<td>2.5～3.5kg</td>
<td>About 55g</td>
</tr>
<tr>
<td>3</td>
<td>About 30L</td>
<td>1.5～2.5kg</td>
<td>About 47g</td>
</tr>
<tr>
<td>2</td>
<td>About 25L</td>
<td>0.8～1.5kg</td>
<td>About 36g</td>
</tr>
<tr>
<td>1</td>
<td>About 17L</td>
<td>&lt;0.8kg</td>
<td>About 30g</td>
</tr>
</tbody>
</table>

7. If desired, add measured liquid fabric softener to the softener inlet inside the tube. Pour liquid fabric softener into the dispenser using the amount recommended by the manufacturer.

**Notes:**
- Do not overfill. Overfilling can cause early dispensing of the fabric softener which could stain clothes.
- Avoid pouring fabric softener directly on the clothes.

8. Close the lid. (The washer will not to spin if the lid is not closed and the washer will beep.)
**Operation**

9. **Switch on the power supply**
   Press the Power button, the indicator will glow, it means that the machine is on auto-enter Normal program.
   The Normal program will auto-select the suitable water level and program itself according to the quantity and type of the clothes you put into the machine.
   To use the Normal program, Press the Start/Pause button, the machine will fill and run the Normal program; if you don’t want to use the Normal program, follow next steps.

10. **Choose the water level**
    Choose appropriate water level according to wash quantity by pressing the Water Level button and the corresponding light in the control panel will either flash or remain lit indicating the water level you have selected.

11. **Choose the wash temperature**
    Press the Temp button to select the wash temperature required.
    **Hot Water:** Hot water can result in a better wash, but it is not suitable for all articles. It is best for washing whites, colour fast items, heavily soiled items and baby napkins.
    **Warm Water:** Warm water can reduce the chance of fading. It is best suited for washing light to moderately soiled clothes, dark items, silks, woollens, nylon, and acrylic articles.
    **Cold Water:** Cold water is less effective in cleaning compared with hot or warm water, but it does minimize fading and shrinking. Use it for washing extra sensitive clothes.

    **Note:**
    The machine will provide a cold rinse at all TEMPERATURE settings.

    **Important:**
    The machine fitted with only a single water inlet hose does not allow the washing machine to automatically select water temperatures and is not recommended.

12. **Choose the optimization program**
    Press Program button to choose the desired program.
    The Function button can also be pressed if specific or additional function are required. Refer to the Washing Procedure and Program Selection for details.

    **Combining the function**
    - **By default the washing machine functions will be set to Wash, Rinse and Spin.**
    - **Wash only:** Press the Function button continuously until the light corresponding to wash function is on and all the other lights are off.
    - **Wash and Rinse:** Press the Function button continuously until the lights corresponding to Wash and Rinse functions are on.
    - **Rinse and Spin:** Press the Function button continuously until the lights corresponding to Rinse and Spin functions are on.
    - **Spin only:** Press the Function button continuously until the light corresponding to Rinse function is on.
    - **Soak, Wash, Rinse and Spin:** Press the function button continuously until all the Function lights are on.

    **Note:** Water level automatically changes when selecting a different program; please ensure the correct water level for the desired load is selected.

13. **Start the washing machine**
    Press the START/PAUSE button; the washing machine will buzz and run automatically, the indicator will show the time remaining to the completion of the selected program.

**Blanket washing (Model: AWM600 only)**

**Important:** ONLY wash a blanket marked “Hand or Machine Washable”.

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9
The dry weight of the blanket must be less than 4kg and suggest the use of a mesh bag for the bulky washing as follows:

- Fold up the blanket as shown below and place into the washing machine.
- Press the POWER and the PROGRAM buttons and select the "Heavy" program and the highest water level.
- Press the START/PAUSE button.
- While the machine is filling, dissolve detergent in a vessel of warm water (below 50°C), and pour into the tub of the washing machine.
- Close the lid of the machine.
- After the washing cycle is complete, remove the blanket and air-dry in a well ventilated area.

**PROGRAM SELECTION**

**Fully Automatic Programs**

<table>
<thead>
<tr>
<th>Program</th>
<th>Features and Use</th>
<th>Wash Time (mins)</th>
<th>Rinse times (mins)</th>
<th>Spin time (mins)</th>
<th>Total time (mins)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Normal</td>
<td>Powerful in cleaness result and widely applicable. Commonly used in spring, autumn and winter</td>
<td>46</td>
<td>Twice</td>
<td>8</td>
<td>Approx 74</td>
</tr>
<tr>
<td>Quick</td>
<td>The wash time is comparatively short, for light stained clothes. Often used in summer</td>
<td>3</td>
<td>Rinse Once</td>
<td>2</td>
<td>Approx 10</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td>Spray Once</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Wool</td>
<td>The washing ability is not as strong as normal washing program, low speed washing and spin to avoid wrinkle</td>
<td>17</td>
<td>Twice</td>
<td>Only drain</td>
<td>Approx 34</td>
</tr>
<tr>
<td>Anti-Wrinkle</td>
<td>The wash time is short, rinse many times, high water level of rinse to reduce wash detergent, ideal for sensitive skin</td>
<td>10</td>
<td>Twice</td>
<td>Only drain</td>
<td>Approx 27</td>
</tr>
<tr>
<td>Heavy</td>
<td>Powerful washing, for heavily stained work clothes and jeans. It is also suitable for washing blankets, towels, etc.</td>
<td>17</td>
<td>Twice</td>
<td>8</td>
<td>Approx 47</td>
</tr>
<tr>
<td>Delicate</td>
<td>High water level, applicable for lower water temperature suitable for delicate fabric items.</td>
<td>12</td>
<td>Twice</td>
<td>3</td>
<td>Approx 33</td>
</tr>
</tbody>
</table>

**Note:**
1. Times given are approximate and allow for normal water pressure filling.
2. Before selecting the hot water wash, you need to read the label on clothes to determine suitability.

**Additional Function Notes:**

⇒ "Tub Clean" function (AWM600 only): Press the PROGRAM and DELAY buttons at the same time. “Spin” lights will illuminate. Press the START/PAUSE button, the washer will spray and spin for a minute, then spin a minute.

⇒ "Child Lock" function: With the washer operating, press the FUNCTION and WATER LEVEL buttons at the same time; all buttons will be locked (include the Power button), the indicator will flash "CL". To cancel the Child Lock function, press the FUNCTION and WATER LEVEL buttons.
If the “Soak” function is selected, the washing machine will soak for 20 minutes before commencing to wash. During this time, the washer will intermittently agitate to evenly mix the detergent with the wash load.

The washer automatically detects the load and texture of the wash in the "Normal" program, and selects the wash, temperature of water and wash time. The following variations to the selected program may occur to improve washing efficiency.

- Water may be added at the wash or rinse section at the program, to improve washability.
- Intermittent spinning at the beginning of spin cycle is performed to achieve more efficient spinning cycle.
- During spin cycle, the washer may sense an unbalanced load and return to the wash cycle to rectify and redistribute the load.

**CONTROL PANEL**
<table>
<thead>
<tr>
<th><strong>POWER</strong></th>
<th>Press to turn the power on or off.</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>START/Pause</strong></td>
<td>After the program selection, press to start. The flashing light indicates the selected programs and the current state. If you want to change program operating; press the “Start/Pause” button → Select the program you want to change to → press the “Start/Pause” button again.</td>
</tr>
<tr>
<td><strong>DELAY</strong></td>
<td>Delay start can be programmed. Refer to Delay time program for setting details.</td>
</tr>
</tbody>
</table>
| **PROGRAM** | You can select the wash program by pressing the program button to select any of the following:  
• Normal (Flash)/ Heavy (Light)  
• Quick (Flash)/ Wool (Light)  
• Delicate(Flash)/ Anti Wrinkle(Light)  
The total program time will be displayed.  
For the more detailed information, refer Program Selection section. |
| **TEMP.** | Select temperature of the wash water according to type of load to be washed.  
Temperature of water is selected by repeated pressing of Temp button  
Cold → Hot → Warm (Hot and Cold) |
| **FUNCTION** | Press for single or additional cycles for “Soak”, “Wash”, “Rinse” and “Spin”. Please note, “Rinse” cycle will only operate with “Wash” or “Spin” selection. |
| **WATER LEVEL** | Set the water level according to the quantity of clothes. Each time this button is pressed, the indicator will light or the light will flash depending on the water level selected. For example, if the water level 4 is selected, the corresponding indicator will flash. If the water level 5 is selected, the indicator will remain lit. |
| **Water Level** & **Function** | Use this function when you want to protect any accident occurring from handling of washer by a child. Once the washer is in operation, press ‘Water Level’ and ‘Function’ buttons simultaneously.  
In “Child Lock” mode, all button functions are locked, including Power button; “CL” displayed.  
To cancel “Child Lock” mode, press ‘Water Level’ and ‘Function’ buttons simultaneously; remaining time is displayed. |

**To set Delay Start**

To set the delay start time:
1. Turn on the taps and power outlet.
2. Press the POWER button.
3. Load the laundry, detergent, etc.
4. Select the functions and programs.
5. Select the correct water level.
6. Press DELAY button to select the delay start wash time.  
   Each time the Delay button is pressed, the display adds an hour starting from 1 to 24, than adds 6 hours between 24 and 48 hours  
   When the Delay button is pressed (and held) for over 1½ seconds, the hours rapidly change according to the above pattern. Release the Delay button to stop at the correct Delay hour.
7. Press START/PAUSE button and close the lid.
Note:
End of wash time may be effected by water pressure variation.

Confirmation of the delay time
1. Once the Start/Pause button has been pressed, the washer delay function starts, and the Delay indicator will flash; all other indicators will not be illuminated.
2. To check the selected Program and Function, (during the delay time) press the DELAY button; the selected Program and Functions status will be displayed.

To cancel the delay time
1. Press POWER button to end the program, and cancel Delay function.

CARE OF YOUR WASHER
Proper care of your washer will extend its life. This section explains how to care for your washer properly and safely.

After completion of the wash program
- The washing machine will beep after completion of the program to remind you remove the wash load.
- We recommend you turn off the water taps, switch off the power outlet and remove the plug from the power outlet. Remove the plug by grasping the plug – do not pull on the cord.

Cleaning your washer

<table>
<thead>
<tr>
<th>Exterior</th>
<th>Interior</th>
</tr>
</thead>
<tbody>
<tr>
<td>Wipe up detergent, bleach, and other spills with a soft, damp cloth or sponge as they occur. Occasionally wipe the outside of the washer to keep its looking like new.</td>
<td>Clean interior with 250ml of chlorine bleach mixed with 500ml of detergent. Run washer through a complete cycle. Repeat this process if necessary.</td>
</tr>
</tbody>
</table>

Do not put sharp or metal objects in your washer as they can get caught or damage the finish. Check all pockets for pins, clips, money, bolts, etc. Do not lay these objects on your washer after emptying pockets.

Winter storage or changing location
Install and store your washing machine where it will not freeze. Because some water may remain in the hoses or machine, do not install or store in a location at of below 0°C.

<table>
<thead>
<tr>
<th>To winterize washer</th>
<th>To use washer again</th>
</tr>
</thead>
<tbody>
<tr>
<td>• Turn off water faucet.</td>
<td>• Flush water pipes and hoses.</td>
</tr>
<tr>
<td>• Disconnect and drain water inlet hoses.</td>
<td>• Reconnect water inlet hoses.</td>
</tr>
<tr>
<td>• Run washer on a drain and spin setting (see page 10) for 1 minute.</td>
<td>• Turn on water faucet.</td>
</tr>
<tr>
<td>• Unplug the power supply cord.</td>
<td>• Reconnect power supply cord.</td>
</tr>
</tbody>
</table>
**Non-use or vacation**
If you are intending to go on vacation or don’t intend to use your washer for an extended period of time, you should:
- Turn off the water taps, this helps avoid accidental flooding (due to a water pressure surge) while you are away.
- Switch off the power outlet and remove the plug from the power outlet. Remove the plug by grasping the plug – do not pull on the cord.

**Cleaning the water inlet filter**
After a period of time, the water inlet mesh filter (in the Skirtlike nut) may become blocked with lint or sediment, and should be cleaned as per the following steps:

1. Switch on the power, followed by turning off the water supply.
2. Press the Start/Pause buttons and allow the washer operates for 5 seconds so that all the water, through the hose, flows into the tub. Push the Power button to turn the washer off, pull the plug from the power outlet by grasping it; do not pull on the power cord.
3. Disconnect the water inlet hoses from the rear of the machine.
4. Pull the water inlet filter with a pair of pliers and clean the filters with a brush.
5. After cleaning, insert the filter into the inlet. Reinstall the inlet hoses tightly and securely.

**Cleaning the lint filter**
After every wash, the lint filter, located on the side of the tub should be cleaned as per the following steps:

Remove the lint filter assembly by depressing the thumb latch and remove from the tub.

Fold out the rear section of the filter assembly, remove any lint, etc., and,

Wash with warm soapy water until the filter fabric and holes are free and clean. Reinstall the filter assembly into the tub.
# TROUBLESHOOTING

<table>
<thead>
<tr>
<th>TROUBLE</th>
<th>CHECK</th>
</tr>
</thead>
</table>
| The LED indicator does not turn on           | ➔ Is the unit plugged in?  
|                                               | ➔ Is the power switch on?  
|                                               | ➔ Has the “Start/Pause” button been pressed?  
|                                               | ➔ Check for power failure  |
| The unit is leaking water                    | ➔ Check if the hoses are securely connected to the taps.  
|                                               | ➔ Check if the nut is screwed tightly. Refer to installation instructions.  |
| The unit does not spin                       | ➔ Lid must be fully closed for washer to spin..  |
| Failed to fill with water.                   | ➔ Is the tap turned off?  
|                                               | ➔ Is there no water supply?  
|                                               | ➔ Is the water flow too slow  
|                                               | ➔ Is the filter in the inlet water hose blocked?  |
| When the washer is not filled within 16 minutes, it will buzz and indicate “E1” | ![Image of a washing machine with a leak]  |
| Lid opened                                   | ![Image of a washing machine lid]  
| E2 will occur with either of the followings: | Check the wash load and re-close the lid, press the “Start/Pause” button to resume the wash.  
| - When the lid is opened after delay program is started. | ![Image of a washing machine with lid open]  
| - When the lid is opened during spinning.     | ![Image of a washing machine with lid closed]  |
| Imbalance alarm                              | ![Image of a washing machine with a balance icon]  
| The unit will try to balance itself by adding water and running for a short time. If it fails to balance after three attempts, it will buzz and display E3. | ![Image of a washing machine with an imbalance icon]  
| Unable to drain                              | ➔ The highest point of the drain hose must be between 0.7m to 1.0m above the floor?  
| If the draining time exceeds 4 minutes, the washing machine will buzz and indicate E4 | ![Image of a washing machine with a drain hose]  |

**Note:**
The following variations to the selected program may occur and are normal to improve washing efficiency.

⇒ Water may be added at the wash or rinse section at the program, to improve washability.
⇒ Intermittent spinning at the beginning of spin cycle is performed to achieve more efficient spinning cycle.
⇒ During spinning, the washer may return to the wash cycle which is to rectify an unbalance to redistribute the load.

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